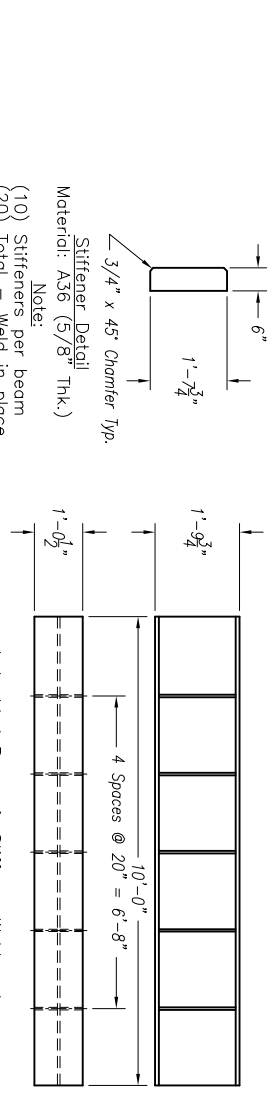


CUSTOMER NOTE!!!!
 This Saw Is Manufactured At A 24.8" Passline And Require A CUSTOMER SUPPLIED Pit Or Platform To Achieve Any Other Passline Requested.

Imbedded Beam Information



Imbedded Beams For Machines Processing Beams 300#/ft. Or Less Are NOT Required, But ARE Recommended.
Imbedded Beams For Machines Processing Beams Larger Than 300#/ft. ARE Required.

Meba Band Saw 1100 DG

- 1) Passline of Band Saw based on 24.8" from Floor-Line
- 2) Concrete Under Equipment/Beams & Pits to be a Minimum of 6" Thick
- 3) Primary 460V, 3Ph., 60Hz [Req'd @ each]
- 4) Total K.V.A. for Equipment = 32 K.V.A. {40 Amps}
- 5) Air Requirement: 90 PSIG, 42 SCFM Min. Free Air [Req'd @ each]
- 6) Hydraulic Oil (Mobil DTE #24 Or Equal) [Req'd @ Each] {60 Gal. Total}
- 7) Anchor Bolts For Accumeasure/Band Saw: 1/2" Phillips Red Head #S-12 Or Equal [48 Req'd]
- 8) Analog Phone Line for Remote Diagnostic And Support [Req'd @ Each]

Accumeasure Notes

- 1) Passline of Equipment Based on " from Floorline
- 2) Concrete Under Equipment/Beams & Pits to be a Minimum of 6" Thick
- 3) Primary 460V, 3Ph., 60Hz [Req'd @ each]
- 4) Total K.V.A. for Equipment = 32 K.V.A. {40 Amps}
- 5) Air Requirement: 90 PSIG, 42 SCFM Min. Free Air [Req'd @ each]
- 6) Hydraulic Oil (Mobil DTE #24 Or Equal) [Req'd @ Each] {60 Gal. Total}
- 7) Anchor Bolts For Accumeasure/Band Saw: 1/2" Phillips Red Head #S-12 Or Equal [48 Req'd]
- 8) Analog Phone Line for Remote Diagnostic And Support [Req'd @ Each]

COOLANT RECOMMENDATION:
 USE TRI CHEM "KLEAR KUT" HEAVY DUTY COOLANT (THIS WILL WORK WITH ANY VARIANCE OF WATER HARDNESS.) THIS PRODUCT MUST BE ADDED TO THE WATER, NOT THE OTHER WAY AROUND (DO NOT ADD WATER TO THIS PRODUCT!) USE APPROX 15:1 PRODUCT TO WATER RATIO

E					
D					
C					
B					
A					
REV	REVISION/C/N #	BY	DATE		

Paddinghaus Corp.
 BRADLEY, ILL. U.S.A.
 1100 DG & Accumeasure
 for

IMPORTANT SAFETY NOTE: Because of the complexity of this system, it is the customer's responsibility to prevent access by unauthorized persons to the system. SCALE 1/2" = 1" DATE: 5/1/2005