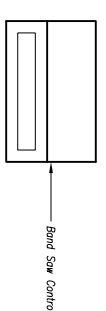
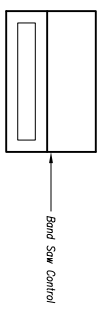


CABLE DUCT DETAIL

CUSTOMER TO SUPPLY COVER: 1/4" THK. X 7-1/4" WIDE
 INSTALLED AFTER FINAL FIELD WIRING & PIPING



Approximate Machine Weight

1250-510 - 11,105lbs

SAW COOLANT RECOMMENDATION:

USE PEDDINGHAUS "PEDDI COOL" VEGETABLE BASE COOLANT
 THIS PRODUCT IS FOR MIST COOLANT SYSTEMS
 DO NOT MIX THIS COOLANT WITH WATER

- 1.) Passline of Equipment Based on 24.8" from Floorline
- 2.) Concrete Under Equipment/Beams & Pits to be a Minimum of 6" Thick
- 3.) Primary 460 V., 3 Ph., 60 Hz. [Req'd @ each]
- 4.) Total K.V.A. for 1250-510 Saw = 30 K.V.A. (38 Amps)
- 4.) Total K.V.A. for 10 GPM Power Unit = 9 K.V.A. (11 Amps) [Optional]
- 5.) Air Requirement: 90 PSIG, 2 SCFM Min. Free Air [Req'd @ Saw]
- 6.) Hydraulic Oil (Mobil DTE #24 Or Equal) [Req'd @ Each] [30 Gal. Total]
- 7.) Anchor Bolts For 1250 Saw: 1/2" ITW Red Head WS-1270 or Equal [8 Req'd]
- 8.) Anchor Bolts For Safety Stands 3/4" ITW Red Head WS-3470 or Equal [16 Req'd]
- 9.) Saw Coolant: Peddi Cool {1 Gal. Req'd}

1250 BAND SAW NOTES:

CUSTOMER NOTE!!!!
 This Saw Is Manufactured
 At A 24.8" Passline And
 Require A CUSTOMER SUPPLIED
 Pit Or Platform To Achieve Any
 Other Passline Requested.

E									
D									
C									
B									
A									
LET.									

Peddinghaus Corp.		IMPORTANT Safety Note!	
BRADLEY, ILL. U.S.A.		Because of the difficulty to effectively guard the full length of the system, it is the customers responsibility to prevent access by unauthorized personnel and to provide safe crossing.	
1250 Band Saw 90°		SCALE: 1/2" = 1'	DATE:
FOR		BY: <i>J.C. Coakley</i>	DRWG. NO.:
THIS PRINT IS THE PROPERTY OF PEDDINGHAUS CORP. AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTERESTS OF SAID COMPANY.			