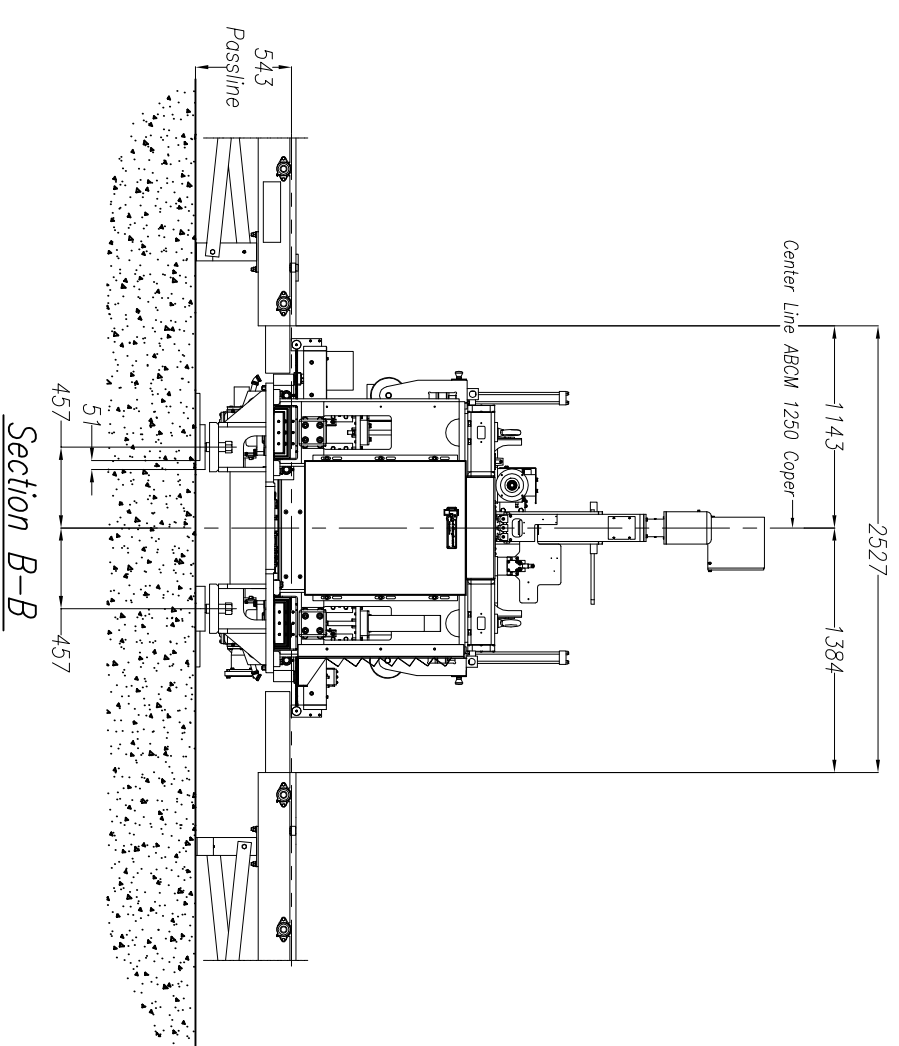


Approximate Machine Weight
 ABCM 1250 - 7,154 kg

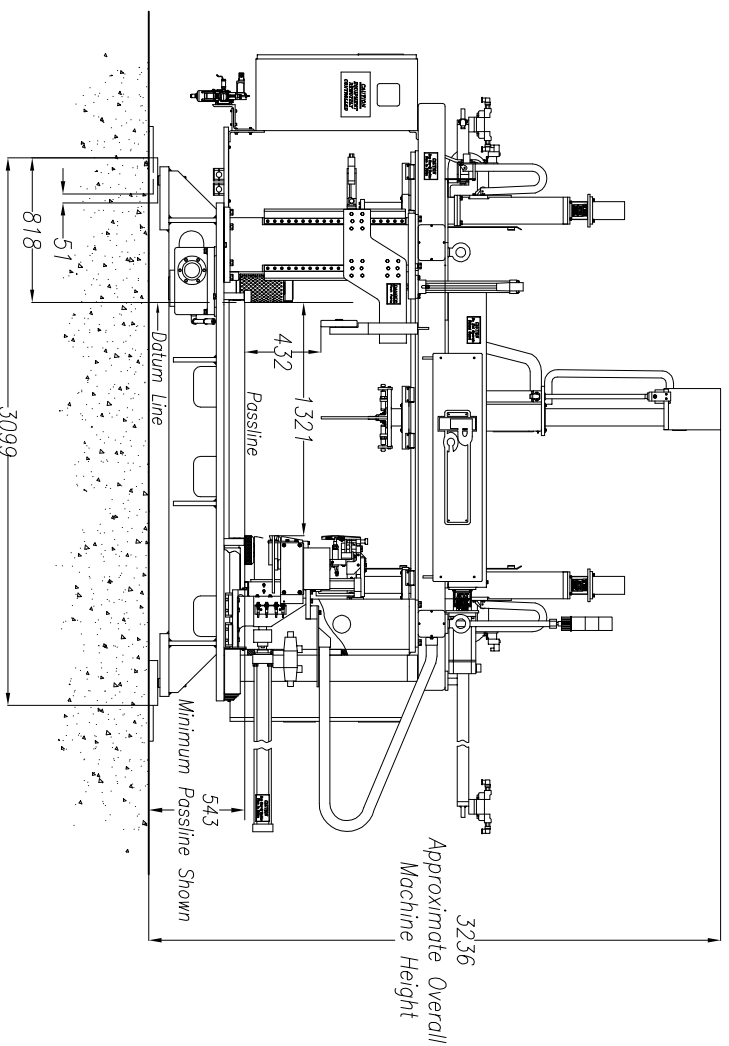
ABCM 1250/3 COPER NOTES:

- 1.) Passline of Equipment Based on mm from Floorline
- 2.) Concrete Under System to be a Minimum of 200mm Thick
- 3.) Primary 400 V., 3 Ph., 50 Hz. [Req'd @ each]
- 4.) Total kW for Equipment = 26.7 kW (49.6 Amps)
- 5.) Air Requirement: 5.52 bar 0.57 SCMM Min. Free Air [Req'd @ each]
- 6.) Cutting Oxygen: 34 SCMH [Req'd @ each]
- 7.) Acetylene Gas: 2.55 SCMH [Req'd @ each]
- 8.) Anchor Bolts (Machine & Safety Stands) 20mm Anchor Bolt or Equal [20 Req'd]
- 9.) Anchor Bolts (Crossover/Control Platform) 12mm Anchor Bolt or Equal [8 Req'd]
- 10.) Hydraulic Oil [NYVAC FR 200 Water-Glycol, Fire Resistant Hydraulic Fluid or Equal] (Req'd @ Each) {113.5 L. Total}
- 11.) Network/Internet Connection for Data Transfer and Remote Diagnostics [Req'd @ Each]

IMPORTANT NOTE!! SPECIAL HYDRAULIC OIL REQUIRED READ ALL NOTES ABOVE



Section B-B



Section A-A
 (LEFT SIDE VIEW)

E					
D					
C					
B					
A					
LET	REVISION/CA#	BY	DATE	Peddinghaus Corp. BRADLEY, ILL. U.S.A. ABCM 1250/3D Coper Machine for J. Markin DRWG. NO.	

IMPORTANT SAFETY NOTE:
 Because of the difficulty to effectively guard the full length of the system, it is the customer's responsibility to prevent access by unauthorized personnel and to provide safe crossing.

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