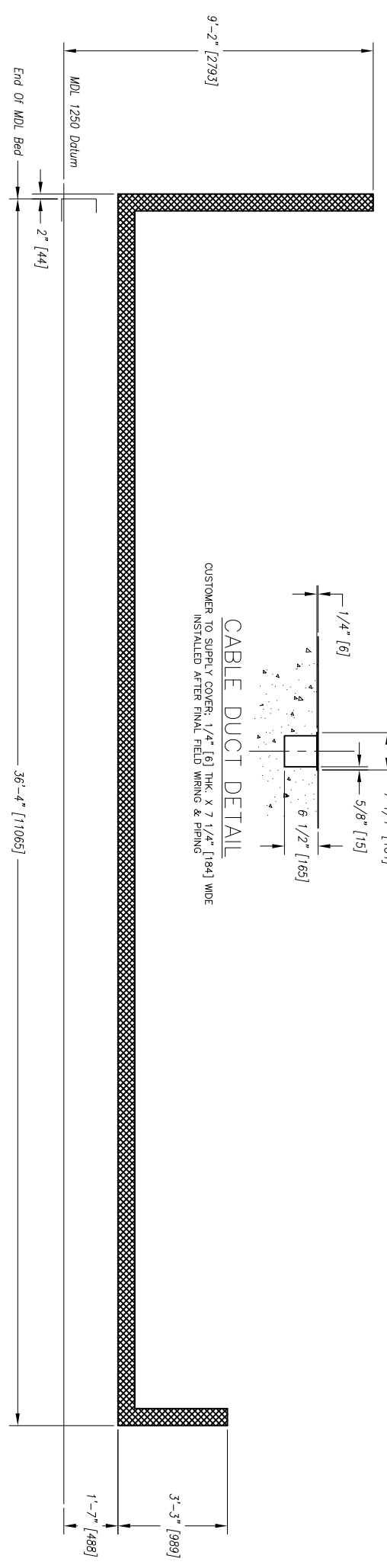


CABLE DUCT DETAIL
 CUSTOMER TO SUPPLY COVER: 1/4" [6] THK. X 7 1/4" [184] WIDE
 INSTALLED AFTER FINAL FIELD WIRING & PIPING



DRILL COOLANT RECOMMENDATION:
 See Manual For Coolant Recommendations

General Notes:

- 1) Passline of Equipment based on 36" [919] from Floor-Line
- 2) Concrete Floor under System to be a Minimum of 6" Thick
- 3) Total K.V.A. for Equipment = 44 K.V.A. (34.3 Amps) @ 460/3/60 Total K.V.A. for Equipment = 44 KW (65.7 Amps) @ 380/3/50

- System Layout Note**
- System layouts are for reference only. It is not Peddinghaus Corporation's responsibility to fully analyze your plant layout, structural material flow, and/or traffic patterns. It is the customer's responsibility to evaluate possible layout alternatives and determine system location. Approval drawings show the system in your selected location.

Power, Gas, & Fluids

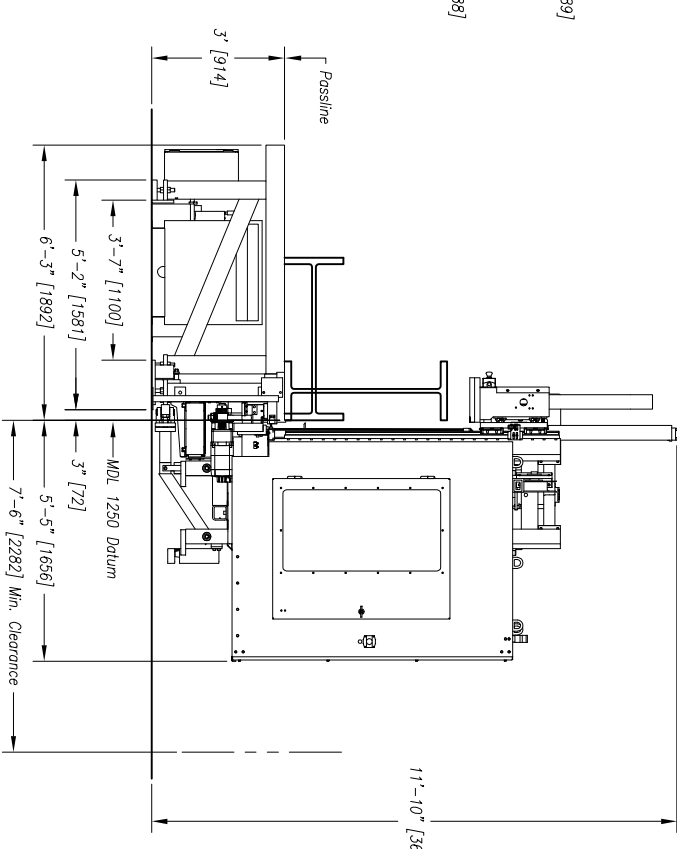
- 4a) Primary V., Ph., Hz. [Req'd @ Each]
- 4b) Hydraulic Oil (Mobil DTE #24 or Equal) [Req'd @ Each] 30 Gal. (113 L) Total
- 4c) Temperatures below 50°F (10°C) are expected on a normal basis
- 4d) a Mobil (DTE 13M) Hydraulic oil is recommended.
- 4e) Air Requirements: 90 PSIG (6 Bar), 40 SCFM (3.96 CMM) [Req'd @ Each]
- 4f) Network/Internet Connection For Data Transfer for Remote Diagnostic [Req'd @]

Miscellaneous Requirements

- 7a) 70'-0" Transit, Sledge Hammers, "C" Clamps, Wrenches
- 7b) Drill for Anchor Bolts
- 7c) 67'-0" Piano Wire
- 7d) (1) Electrician and (2) Maintenance Men
- 7e) Installation area should be cleaned, prepped, and ready for machine installation.
- 7f) Customer MUST Supply a Level Floor for All Equipment.

Anchor Bolts

- 5a) Material: Bed: 5/8" IW/Red Head WS 5850 Trubolt or Equal [112 Req'd]
 Note: Leveling feet are 1.50" [38mm] thick



E									
D									
C									
B									
A									
LET.									

REVISION/CN# BY DATE

THIS PRINT IS THE PROPERTY OF PEDDINGHAUS CORP. AND IS NOT TO BE USED IN ANY MANNER OTHER THAN AS AUTHORIZED BY PEDDINGHAUS CORP.

Peddinghaus Corp.
 PEADUX, ILL. U.S.A.
 System Layout MDL 1250
 For

IMPORTANT SAFETY NOTE: Because of the complexity of this system, the full length of the system is the customer's responsibility. It is the customer's responsibility to provide access for authorized personnel.

SCALE: 1/2" = 1' DATE: 5/20/2010 DRAWN BY: G. K. [Signature] DRWG. NO.