



XDM 630 63 KVA  
 Operator Area To Include:  
 Saw/Drill Controls With Roller Module Controls  
 Quiet Glide Loader Consolet (Powered)  
 Quiet Glide Unloader Consolet (Powered)  
 20 GPM Power Unit 20 KVA

**General Notes:**

- 1) Transfer Module Length(s) as Noted on Drawing(s)
- 2) Passline of Equipment based on 24.8" from Floor-Line
- 3) Concrete Floor under System to be a Minimum of 6" Thick
- 4) Total K.V.A. for Equipment = 83 KVA

**System Layout Note**

System layouts are for reference only. It is not Peddinghaus Corporation's responsibility to fully analyze your plant layout, structure material flow, and/or traffic patterns. It is the customer's responsibility to evaluate possible layout alternatives and determine system location. Approval drawings show the system in your selected location.

The cross-over bridge(s) location is shown for reference only. Determination of final location and usage should be in accordance with OSHA regulations and any state or local codes.

**Power, Gas, & Fluids**

- 5a) Primary 460 V., 3 Ph., 60 Hz., [Req'd @ Each ]
- 5b) 110 Volts AC @ 20 Amps [Req'd @ Each ]
- 5c) Air Requirements: 90 PSIG, 20 SCFM [Req'd @ Each ]
- 5d) Hydraulic Oil (Mobil DTE #24 or Equal) [Req'd @ Each ] { 90 Gal Total }

**Anchor Bolts**

- 6a) Roller Transfer Modules: 5/8" Ramset/Red Head #HN-3440 "Dynabolt" or #WS-5842 or #WS-5850 "Trubolt" or Equal [ 48 Req'd ]
- 6b) Quiet Glide Stands: 1/2" Ramset/Red Head #WS-1242 or #WS-1254 "Trubolt" or Equal [80 Req'd]

**Miscellaneous Requirements**

- 7a) Shims, Various Sizes - 1/16" thru 1/2" Thick x 3" x 3"
- 7b) Welding Machine, 2' Square, 2' & 4' Levels, and Transit
- 7c) Sledge Hammers, "C" Clamps, Wrenches and Cutting Torch
- 7d) Body Grinder, Drill for Anchor Bolts and 8" Port-A-Power
- 7e) 100' Steel Tape, 1.5 Ton Come-A-Long and Piano Wire
- 7f) (1) Millwright, (1) Electrician and (2) Maintenance Men
- 7g) Assorted (1) Hole Clips .375 - 1.50 Dia. for Hose Support
- 7h) Most Equipment is Shipped in Sub-Assemblies, and should be Uncrated, Assembled, Positioned and Leveled
- 7i) Customer MUST Supply a Level Floor for All Equipment.

E				<b>Peddinghaus Corp.</b> BRADLEY, ILL. U.S.A.	IMPORTANT Safety Note! Because of the difficulty to effectively guard the full length of the system it is the customers responsibility to prevent access by unauthorized personnel and to provide safe crossing.
D			System Layout		
C					
B					
A					
LET.	REVISION/C.N.#	BY	DATE	THIS PRINT IS THE PROPERTY OF PEDDINGHAUS CORP. AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTERESTS OF SAID COMPANY.	