



General Notes:

- 1) Transfer Module Length(s) as Noted on Drawing(s)
- 2) Passline of Equipment based on 630mm from Floor-Line
- 3) Concrete Floor under System to be a Minimum of 6" Thick
- 4) Total K.V.A. for Equipment = 67 kW

Power, Gas, & Fluids

- 5a) Primary 400 V., 3 Ph., 50 Hz., [Req'd @ Each]
- 5b) 110 Volts AC @ 20 Amps [Req'd @ Each]
- 5c) Air Requirements: 6.205 Bar, 1.70 SCMM [Req'd @ Each]
- 5d) Hydraulic Oil (Mobil DTE #24 or Equal) [Req'd @ Each] 341 L Total

Miscellaneous Requirements

- 7a) Shims, Various Sizes - 1.6mm thru 13mm Thick x 76mm x 76mm
- 7b) Welding Machine, 610mm Square, 610mm & 1219mm Levels, and Transit
- 7c) Sledge Hammers, "C" Clamps, Wrenches and Cutting Torch
- 7d) Body Grinder, Drill for Anchor Bolts and 200mm Port-A-Power
- 7e) 30.5M Steel Tape, 1.5 Ton Come-A-Long and Piano Wire
- 7f) (1) Millwright, (1) Electrician and (2) Maintenance Men
- 7g) Assorted (1) Hole Clips 9mm - 38mm Dia. for Hose Support
- 7h) Most Equipment is Shipped in Sub-Assemblies, and should be Uncrated, Assembled, Positioned and Leveled
- 7i) Customer MUST Supply a Level Floor for All Equipment.

System Layout Note

System layouts are for reference only. It is not Peddinghaus Corporation's responsibility to fully analyze your plant layout, structure material flow, and/or traffic patterns. It is the customer's responsibility to evaluate possible layout alternatives and determine system location. Approval drawings show the system in your selected location.

The cross-over bridge(s) location is shown for reference only. Determination of final location and usage should be in accordance with OSHA regulations and any state or local codes.

Anchor Bolts

- 6a) Roller Transfer Modules: 16mm Ramset/Red Head #HN-3440 "Dynabolt" or #WS-5842 or #WS-5850 "Trubolt" or Equal [48 Req'd]
- 6b) Quiet Glide Stands: 13mm Ramset/Red Head #WS-1242 or #WS-1254 "Trubolt" or Equal [80 Req'd]

E				Peddinghaus Corp. BRADLEY, ILL. U.S.A. System Layout	IMPORTANT Safety Note! Because of the difficulty to effectively guard the full length of the system it is the customers responsibility to prevent access by unauthorized personnel and to provide safe crossing. DRAWN BY: <i>Y. Carpenter</i> SCALE: 1/4" = 1" DATE: DRWG. NO.
D					
C					
B					
A					
LET.	REVISION/C.N.#	BY	DATE	<small>THIS PRINT IS THE PROPERTY OF PEDDINGHAUS CORP. AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTERESTS OF SAID COMPANY</small>	