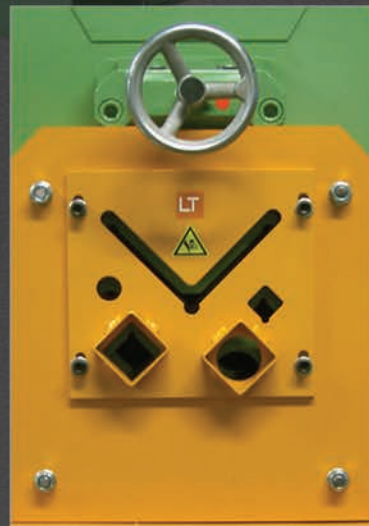
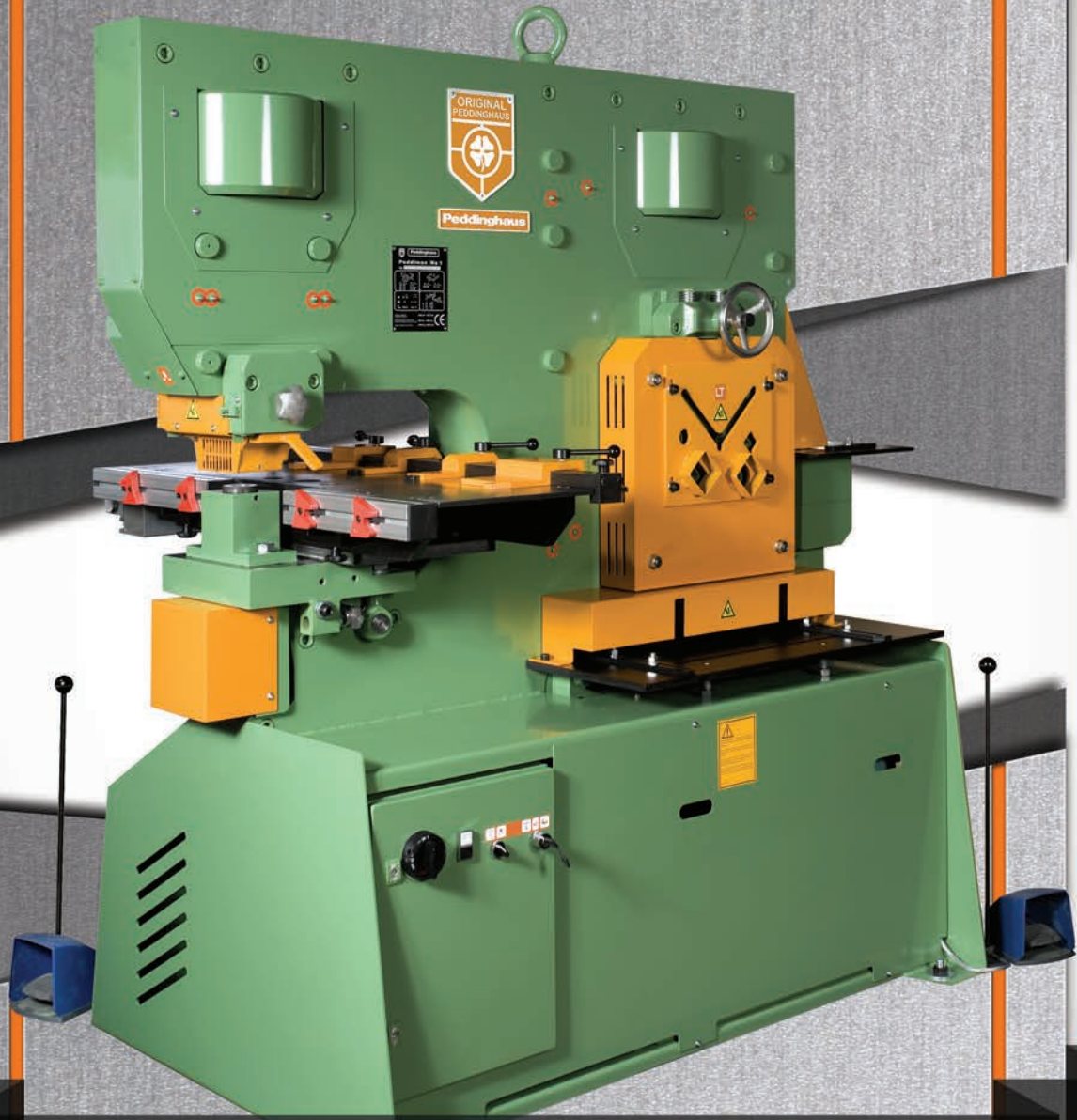
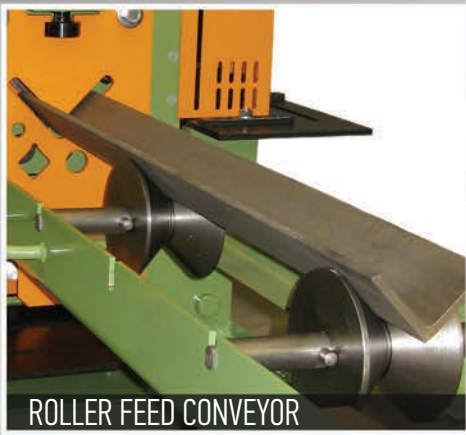


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PeddiMax

140 TON IRONWORKER

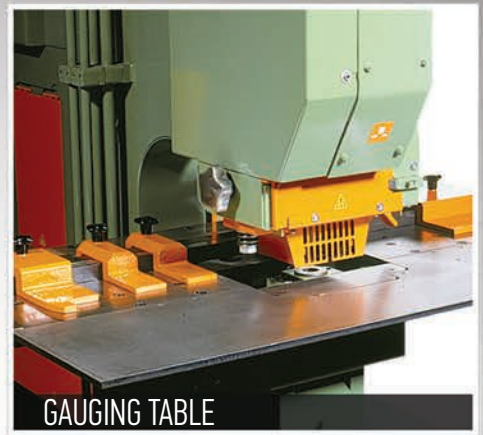




ROLLER FEED CONVEYOR



TRIANGLE PUNCH ATTACHMENT



GAUGING TABLE

Flat Bar Shear



Section Shear



Bar Stock Shear



Punch Unit



Notch Unit



Machine Data

Power Rating	11 kW
Charge of Oil	103 liters
Net Weight with Oil	2750 kg
Machine Dimensions	204 × 102 × 191 cm

Flat Bar Shear

Flat Bar Max	500 × 20 mm
Angle Iron, 45° Cut	100 × 12 mm
Blade Cut Length	510 mm
Working Height	720 mm

Punch Unit

Adjustable Stroke	10 - 50 mm
Number of Punch Strokes	29 min ⁻¹
Throat Depth	510 mm
Working Height	1100 mm
with Standard Punching Attachment:	
Flat Die Bolster	39 mm Ø in 24 mm
Universal Die Block	32 mm Ø in 24 mm
Channels in Flange	100 - 380 mm
I-beams in Flange	100 - 340 mm
Channels in Web	100 - 400 mm
I-beams in Web	100 - 500 mm
with Oversize Punching Attachment:	
Oversize 58	58 mm Ø in 15 mm
Oversize 65	65 mm Ø in 14 mm
Oversize 90	90 mm Ø in 10 mm

Section/Stock Shear

Cross Section	3500 mm ²
Adjustable Stroke	10 - 50 mm
Working Height	1155 mm
with Standard Blades:	
Angle Iron, 90° Cut	150 × 12 mm
Rounds	50 + 25 mm
Squares	50 + 30 mm

Notch Unit

Working Height	1100 mm
with Square Notching Attachment:	
Flat Bar	13 mm
Angle Iron	90 × 10 mm
Channels in Flange	80 - 160 mm
I-beams in Flange	80 - 160 mm
Width × Depth	65 × 85 mm

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