

Peddinghaus

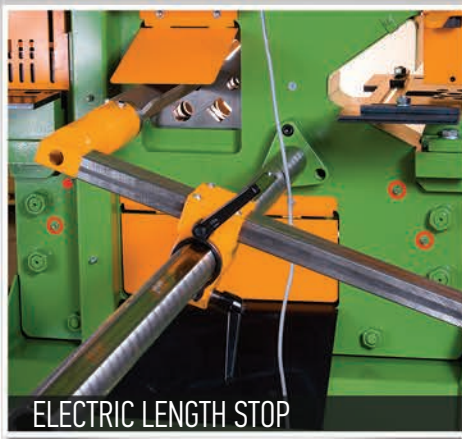
PeddiWorker

100 TON IRONWORKER





SQUARE NOTCHING ATTACHMENT



ELECTRIC LENGTH STOP



PIPE NOTCHING TOOL

Flat Bar Shear

Section Shear

Bar Stock Shear

Punch Unit

Notch Unit



Machine Data

Power Rating	4 kW
Charge of Oil	45 liters
Net Weight with Oil	1200 kg
Machine Dimensions	121 × 69 × 192 cm

Punch Unit

Adjustable Stroke	10 - 42 mm
Number of Punch Strokes	26 min ⁻¹
Throat Depth	250 mm
Working Height	1175 mm
with Standard Punching Attachment:	
Flat Die Bolster	32 mm Ø in 22 mm
Oblong Holes	22 × 31 mm in 20 mm
Universal Die Block	32 mm Ø in 15 mm
Channels in Flange	80 - 300 mm
I-beams in Flange	80 - 320 mm
Channels in Web	80 - 240 mm
I-beams in Web	80 - 220 mm
with Oversize Punching Attachment:	
Oversize 58	58 mm Ø in 11 mm
Oversize 65	65 mm Ø in 10 mm

Flat Bar Shear

Flat Bar Max	400 × 20 mm
Angle Iron, 45° Cut	120 × 12 mm
Blade Cut Length	425 mm
Working Height	800 mm

Section/Stock Shear

Cross Section	2320 mm ²
Adjustable Stroke	10 - 42 mm
Working Height	1200 mm
with Standard Blades:	
Angle Iron, 90° Cut	120 × 10 mm
Rounds	40 mm
Squares	40 mm

Notch Unit

Working Height	1176 mm
with Square Notching Attachment:	
Flat Bar	13 mm
Angle Iron	80 × 10 mm
Channels in Flange	80 - 140 mm
I-beams in Flange	80 - 160 mm
Width × Depth	52 × 70 mm

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